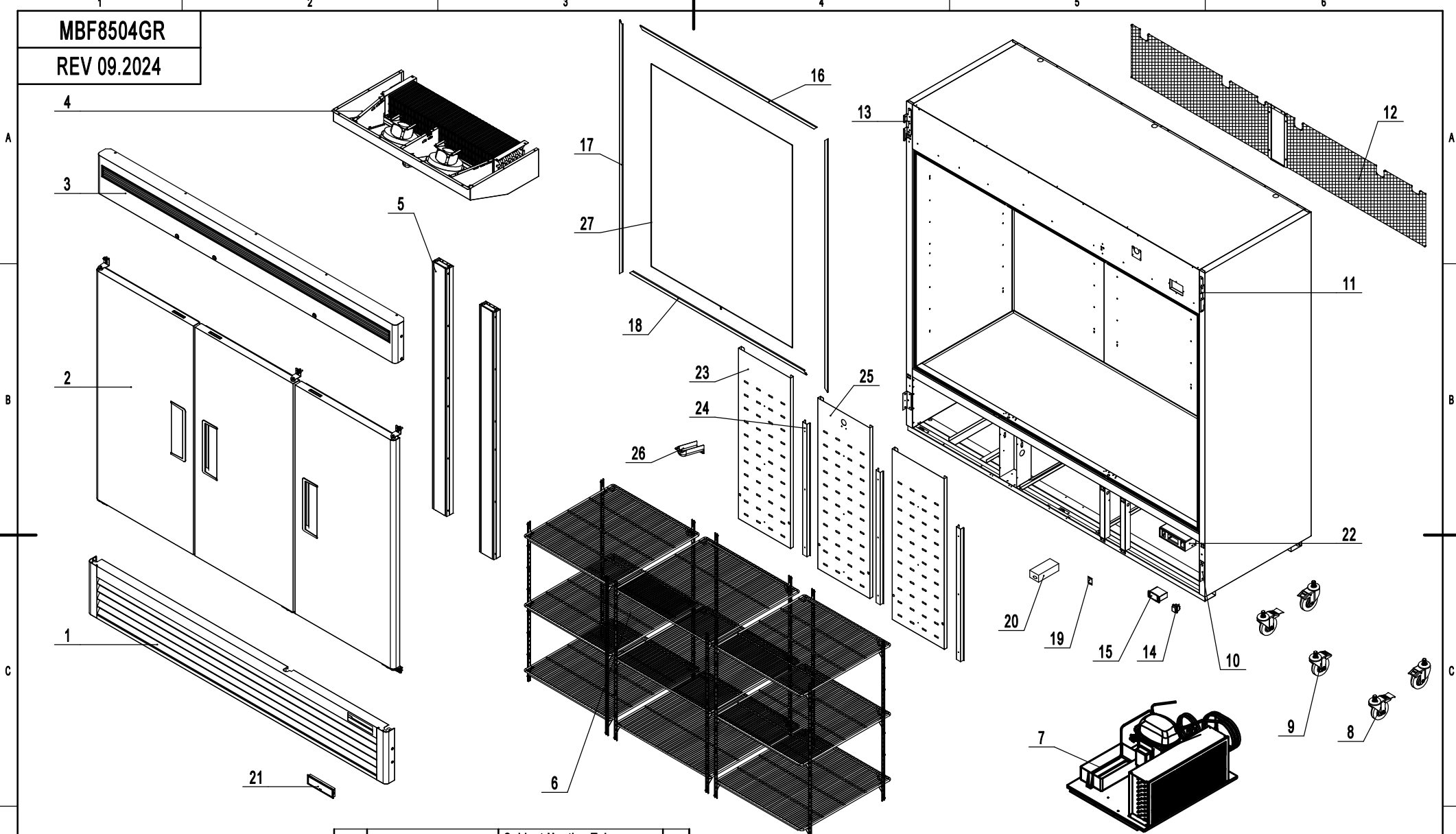


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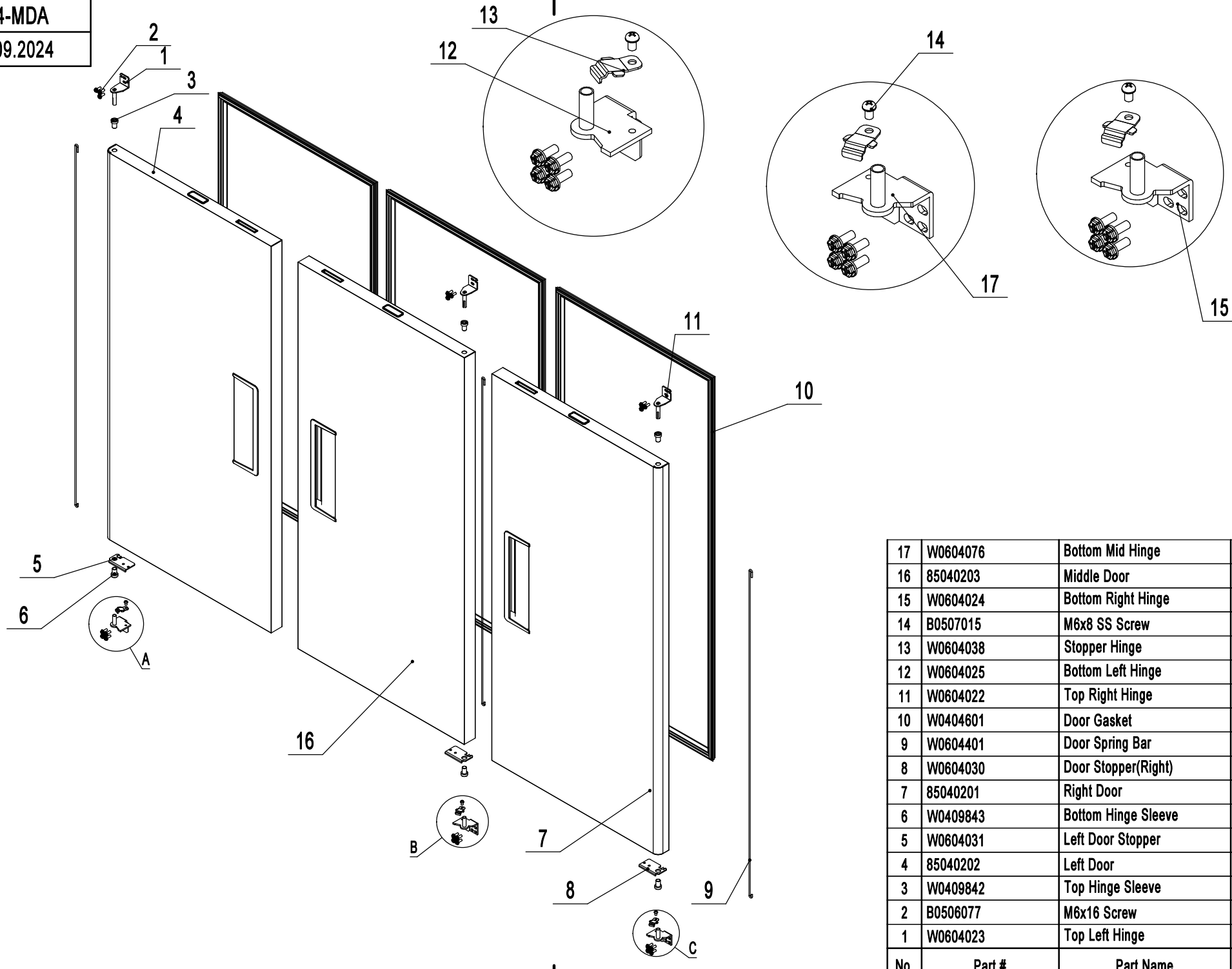
27	W0310099	Cabinet Heating Tube	1
26	W0409081	Drain Pipe Cover	1
25	80011042-430	Air Deflector	1
24	80011041	Air Deflector Bracket	3
23	80021040	Air Deflector	2
22	W04098831	Controller Bracket	1
21	W0409882	Controller Cover	1
20	W0399115	Power Supply/Transformer	1
19	W0399148	LED Control Board	1
18	W0410464	Bottom Frame Cover	1

17	W0410446	Left-Right Frame Cover	2
16	W0410463	Top Frame Cover	1
15	W0302175	Digital Controller	1
14	W0308019	Green Power Switch	1
13	85041610	Left Top Panel Fastener	1
12	W0402635	Back Bottom Barriar	2
11	85041609	Right Top Panel Fastener	1
10	85041801	Bottom Panel Retainer	2
9	B0604413	4" M14 Stem Caster W/ Brake	3

8	B0604421	4" M14 Stem Caster W/O Brake	2
7	8504GR-CCA	Comp&Cond Assembly	1
6	8504GR-SA	Shelf Assembly	1
5	8503-MA	Mullion Back Cover	2
4	8504GR-EA	Evaporator Assembly	1
3	8504GR-MTPA	Top Panel Assembly	1
2	8504-MDA	Door Assembly	1
1	85040420	Bottom Panel	1
No.	Part #	Part Name	Qty

8504-MDA

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17	W0604076	Bottom Mid Hinge	1
16	85040203	Middle Door	1
15	W0604024	Bottom Right Hinge	1
14	B0507015	M6x8 SS Screw	3
13	W0604038	Stopper Hinge	3
12	W0604025	Bottom Left Hinge	1
11	W0604022	Top Right Hinge	2
10	W0404601	Door Gasket	3
9	W0604401	Door Spring Bar	3
8	W0604030	Door Stopper(Right)	2
7	85040201	Right Door	1
6	W0409843	Bottom Hinge Sleeve	3
5	W0604031	Left Door Stopper	1
4	85040202	Left Door	1
3	W0409842	Top Hinge Sleeve	3
2	B0506077	M6x16 Screw	21
1	W0604023	Top Left Hinge	1
No.	Part #	Part Name	Qty

8504GR-MTPA

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5	W0409272	Black Front Grille Clip	2
4	W0410356	Black Front Grille	1
3	W0409161	Grey Panel Magnetic Switch	3
2	W0604007	Lock & Key	3
1	85041427-430	Top Panel	1
No.	Part #	Part Name	Qty

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8504GR-EA

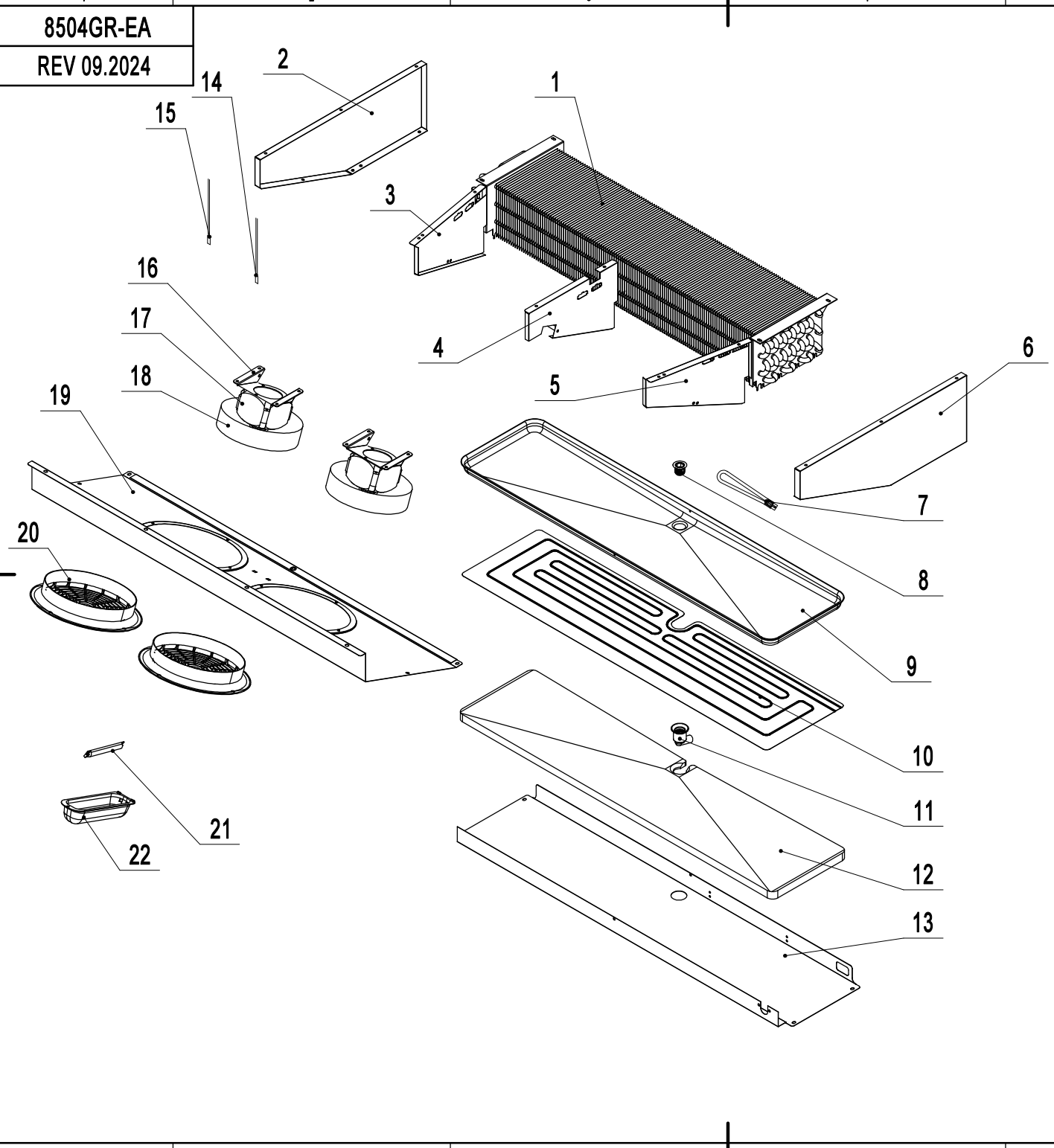
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22	W0409863	Light Cover	1
21	W0304086	LED Light	1
20	W0409080	Evap Fan Shroud	2
19	80031203	Evap Front Cover	1
18	W0301059	Evap Fan Blade	2
17	W0301904	Evap Fan Motor	2
16	80021501	Evap Fan Bracket	2
15	W0302317	Evap Temp Blue Probe	1
14	W0302316	Room Temp White Probe	1
13	80031204	Drain Pan Cover	1
12	W0803013	Drain Pan Foam	1
11	W0409858	Evap Drain Pan Connector Elbow	1
10	W0310077	Evap Drain Pan Heater	1
9	80032001	Evap Drain Pan	1
8	W0409859	Evap Drain Pan Screw Connector	1
7	W0310068	Drain Hose Heater	1
6	80021207	Evap Right Baffle	1
5	80021204	Right Evap Air Baffle	1
4	80021205	Middle Evap Air Baffle	1
3	80021203	Left Evap Air Baffle	1
2	80021206	Left Evap Baffle	1
1	W0202164	Evaporator	1
No.	Part #	Part Name	Qty

A

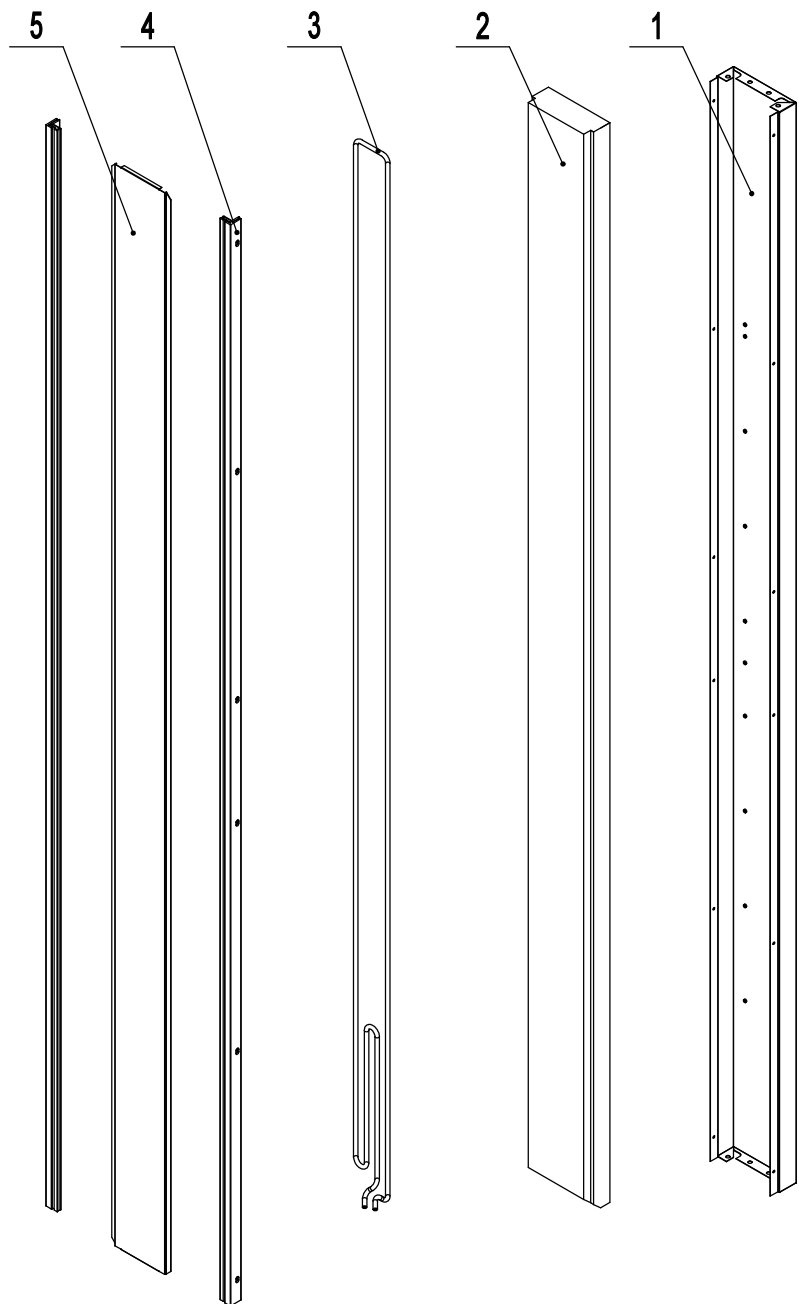
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8504-MA

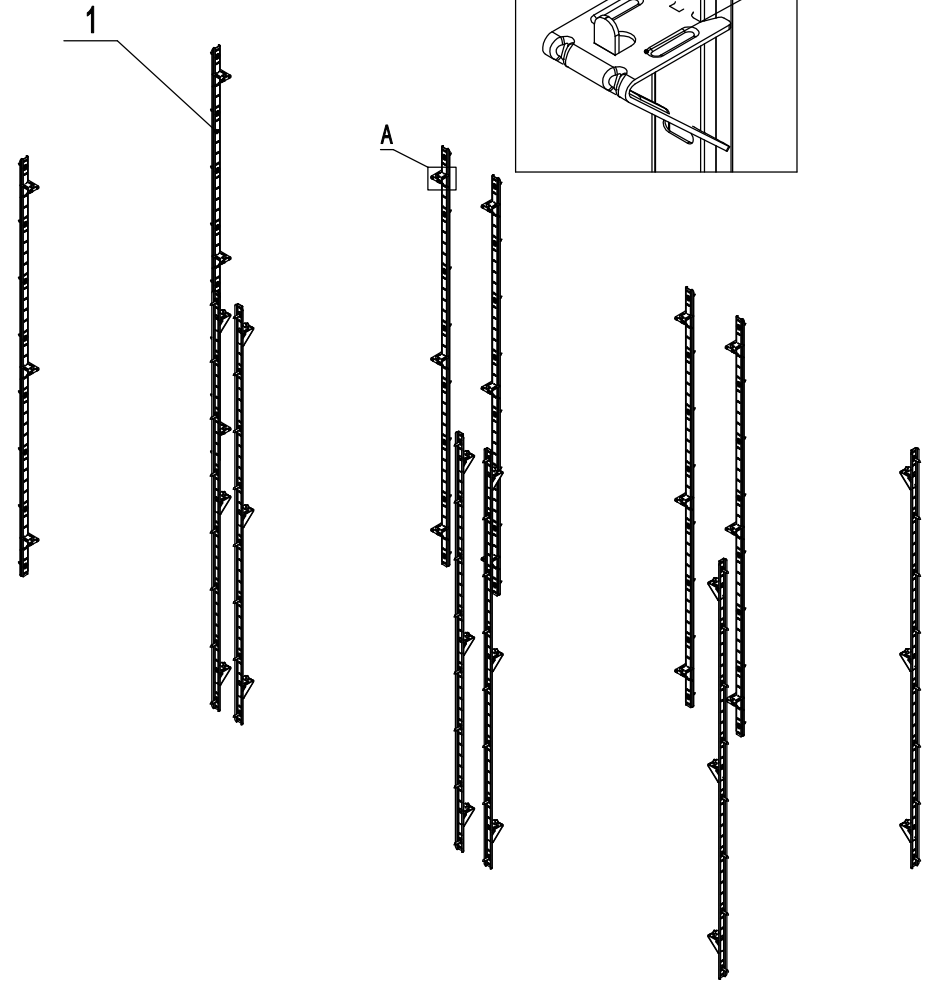
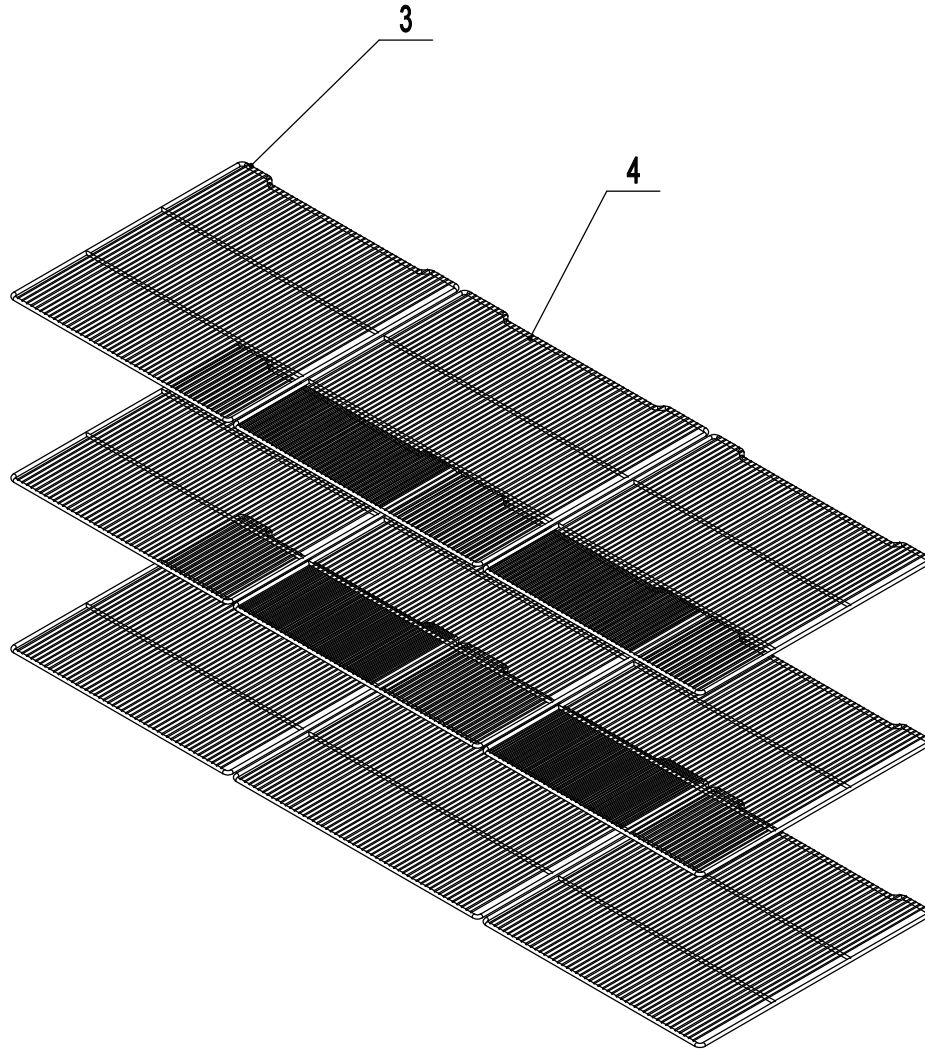
REV 09.2024



5	85041111-430	Mullion Front Cover	1
4	W0410976	Mullion Plastic Connector	2
3	W0310093	Mullion Heating Tube	1
2	W0499086	Mullion Foam	1
1	85041110-430	Mullion Back Cover	1
No.	Part #	Part Name	Qty

8504GR-SA

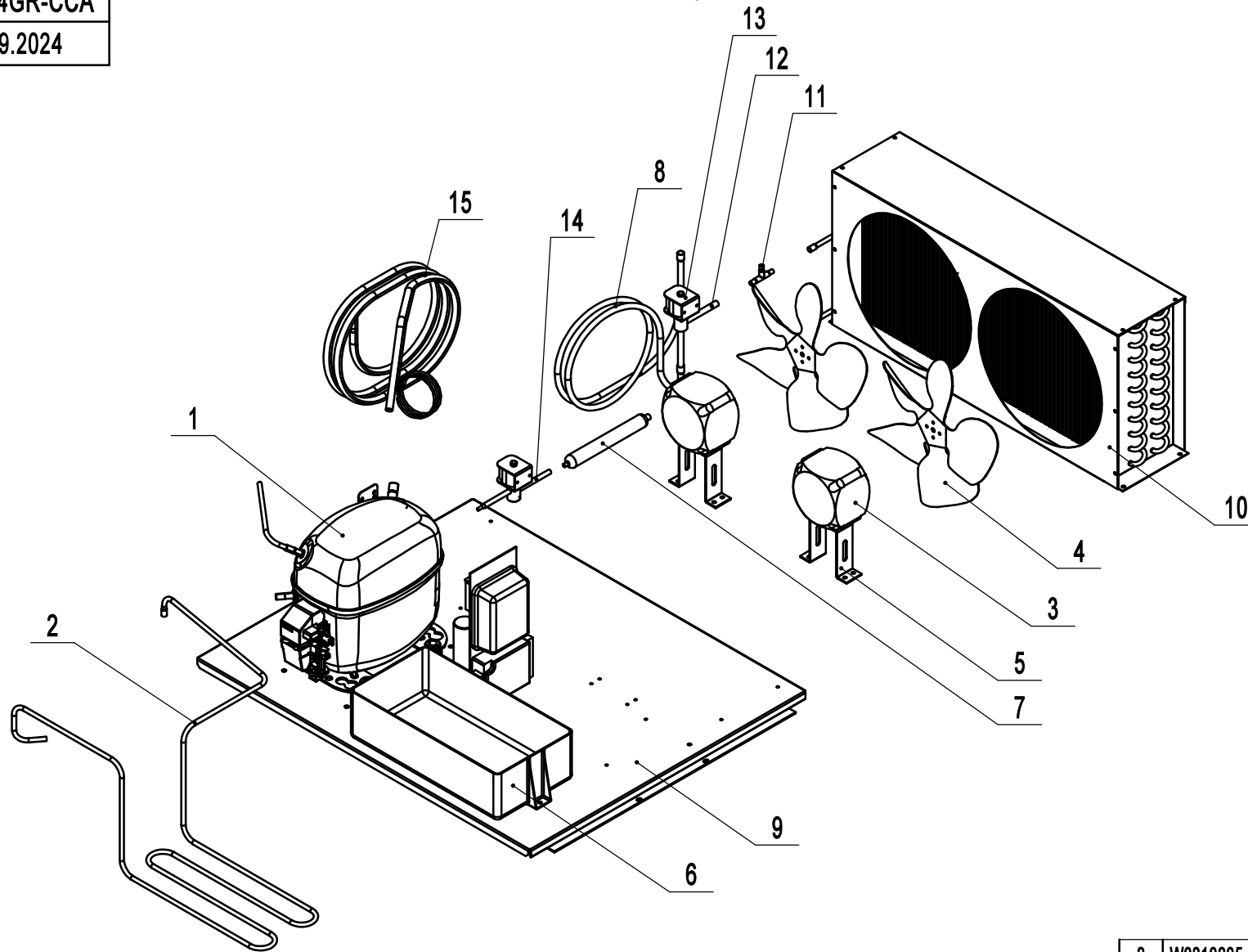
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4	W0402388	Shelf(Mid), 24 1/2 x 27 1/2	3
3	W0402387	Shelf, 24 1/2 x 24 1/4	6
2	66490313	Shelf Clip	36
1	80037410	Shelf Pilaster	12
No.	Part #	Part Name	Qty

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15	W0210799	Suction Tube A	1
14	W0205031	Solenoid Valve(Normally Open)	1
13	W0205025	Solenoid Valve Coil	2
12	W0205026	Solenoid Valve(Normally Close)	1
11	W0208017	Tee Copper Joint	1
10	W0203089	Condenser	1
9	85040502	Condensing Unit Board	1

8	W0210805	Defrost Tube A	1
7	W0204101	Filter Drier	1
6	W0411152	Condenser Drain Pan	1
5	80061601	Condenser Fan Bracket	2
4	W0301061	Condenser Fan Blade	2
3	W0301907	Condenser Fan Motor	2
2	W0210800	Discharge Tube	1
1	W0201798	Compressor	1
No.	Part #	Part Name	Qty