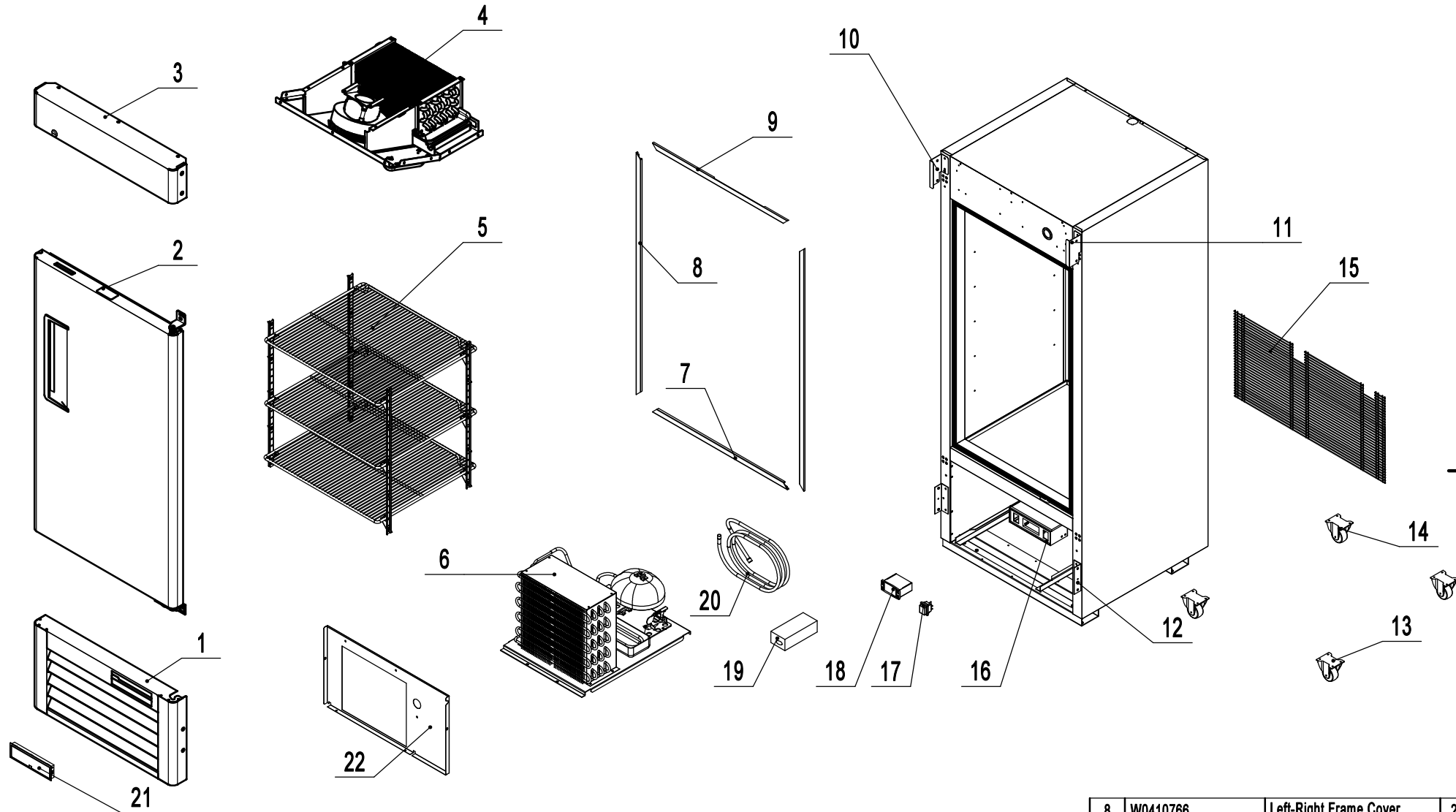


MBF8519GR

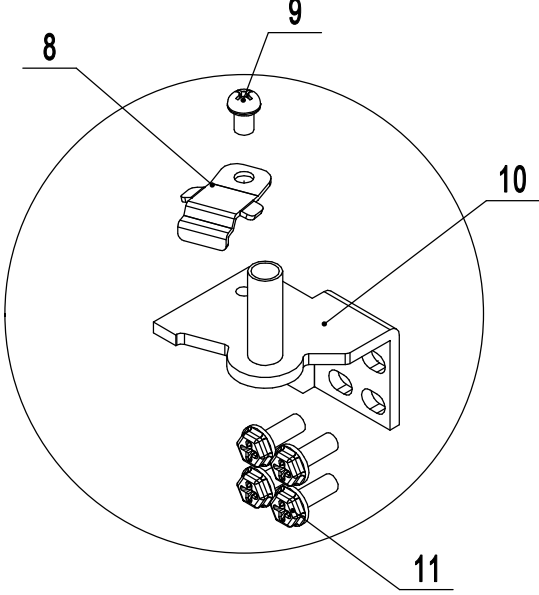
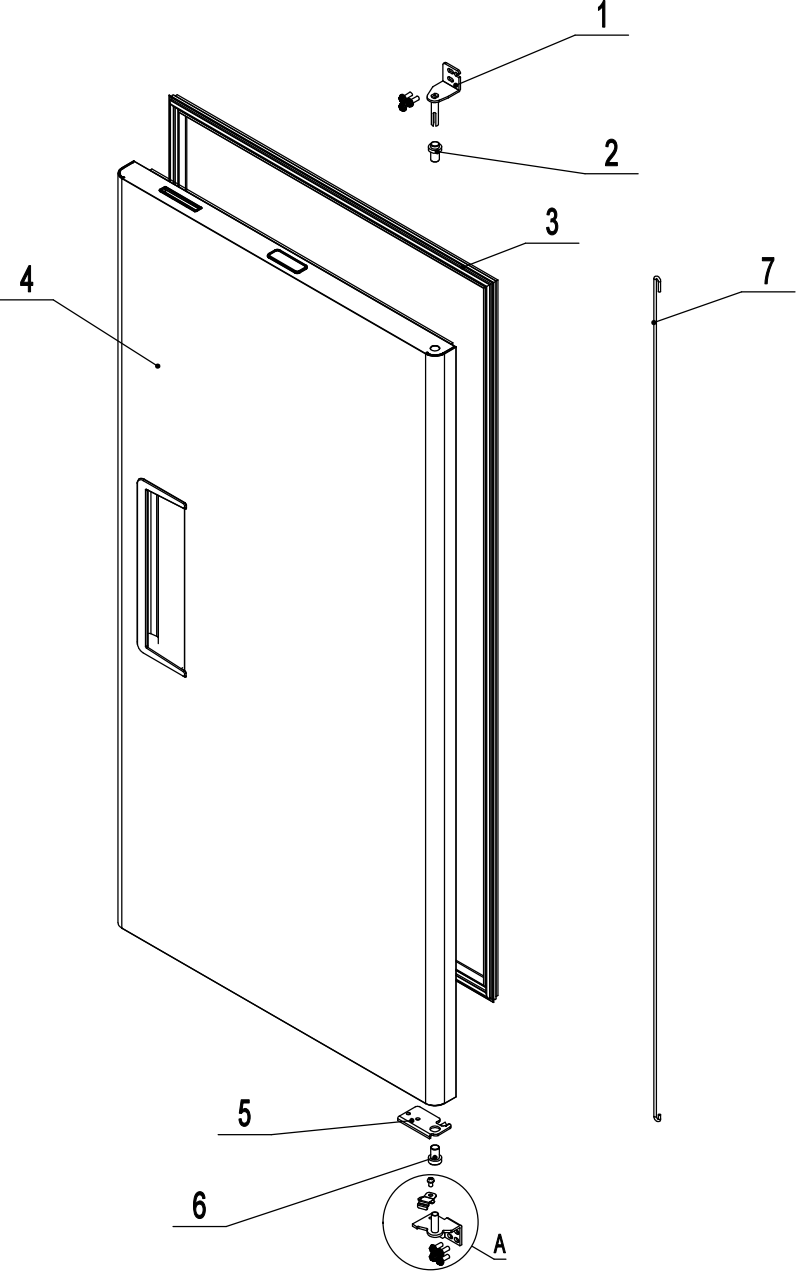
REV 09.2024



22	87181901	Unit Air Baffle	1
21	W0409887	Controller Cover	1
20	W0210623	Suction Tube B	1
19	W0399115	Power Supply/Transformer	1
18	W0302174-FR7A6D10	Digital Controller	1
17	W0308019	Green Power Switch	1
16	W04098831	Controller Bracket	1

15	W0402606	Back Bottom Barrier	1
14	B0604401	2" Plate Caster W/O Brake	2
13	B0604402	2" Plate Caster W/ Brake	2
12	85041801	Bottom Panel Retainer	2
11	87181804	Right Top Panel Retainer	1
10	87181803	Left Top Panel Fastner	1
9	W0410561	Top Frame Cover	1

8	W0410766	Left-Right Frame Cover	2
7	W0410562	Bottom Frame Cover	1
6	8718GR-CCA	Comp&Cond Assembly	1
5	8719-SA	Shelf Assembly	1
4	8518GR-EA	Evaporator Assembly	1
3	8518GR-MTPA	Top Panel Assembly	1
2	8519-MDA	Door Assembly	1
1	85180401	Bottom Panel Assembly	1
No.	Part #	Part Name	Qty



11	B0506077	M6x16 Screw	7
10	W0604024	Bottom Right Hinge	1
9	B0507015	M6x8 SS Screw	1
8	W0604038	Stopper Hinge	1
7	W0604962	Door Spring Bar	1
6	W0409843	Bottom Hinge Sleeve	1
5	W0604030	Door Stopper(Right)	1
4	85190218	Right Door	1
3	W0404607	Door Gasket	1
2	W0409842	Top Hinge Sleeve	1
1	W0604022	Top Right Hinge	1
No.	Part #	Part Name	Qty

1

2

3

4

5

6

A

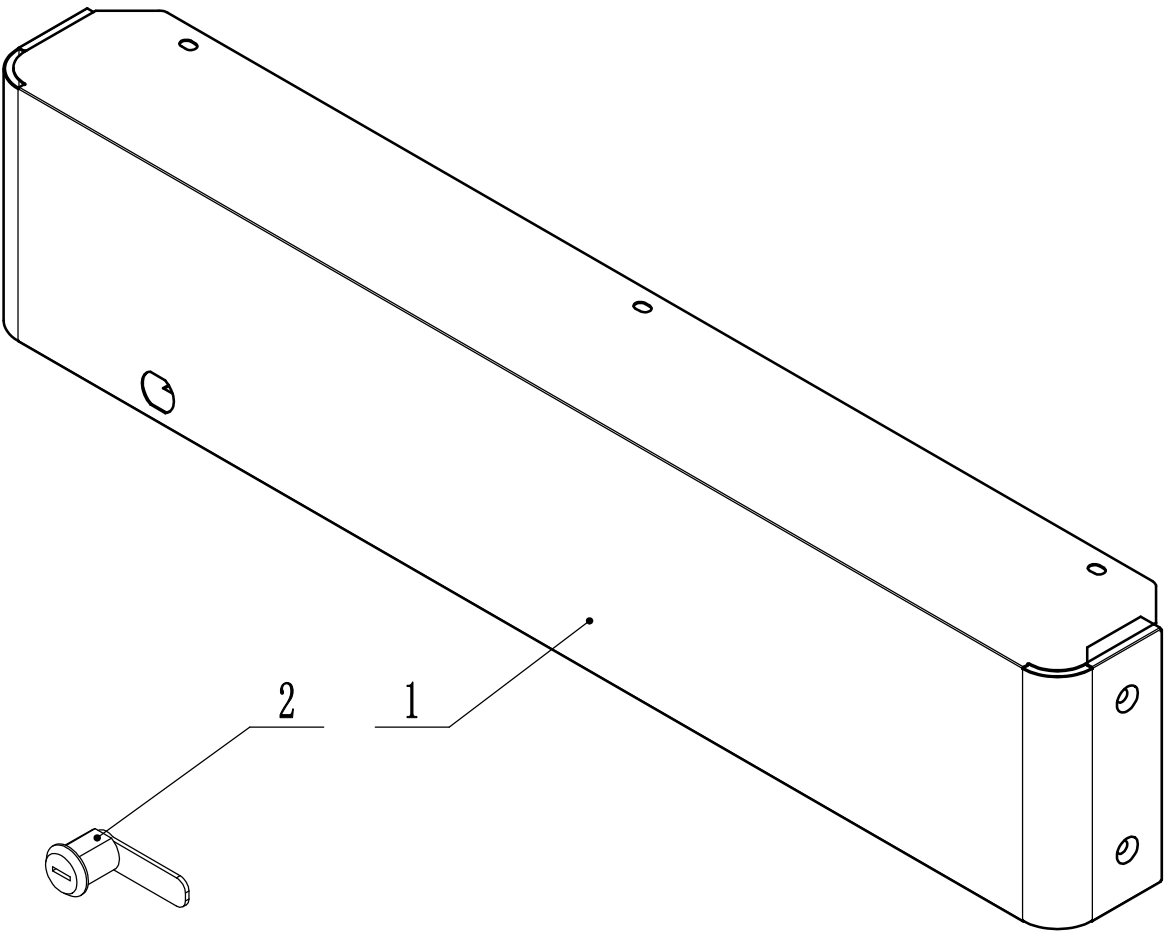
B

C

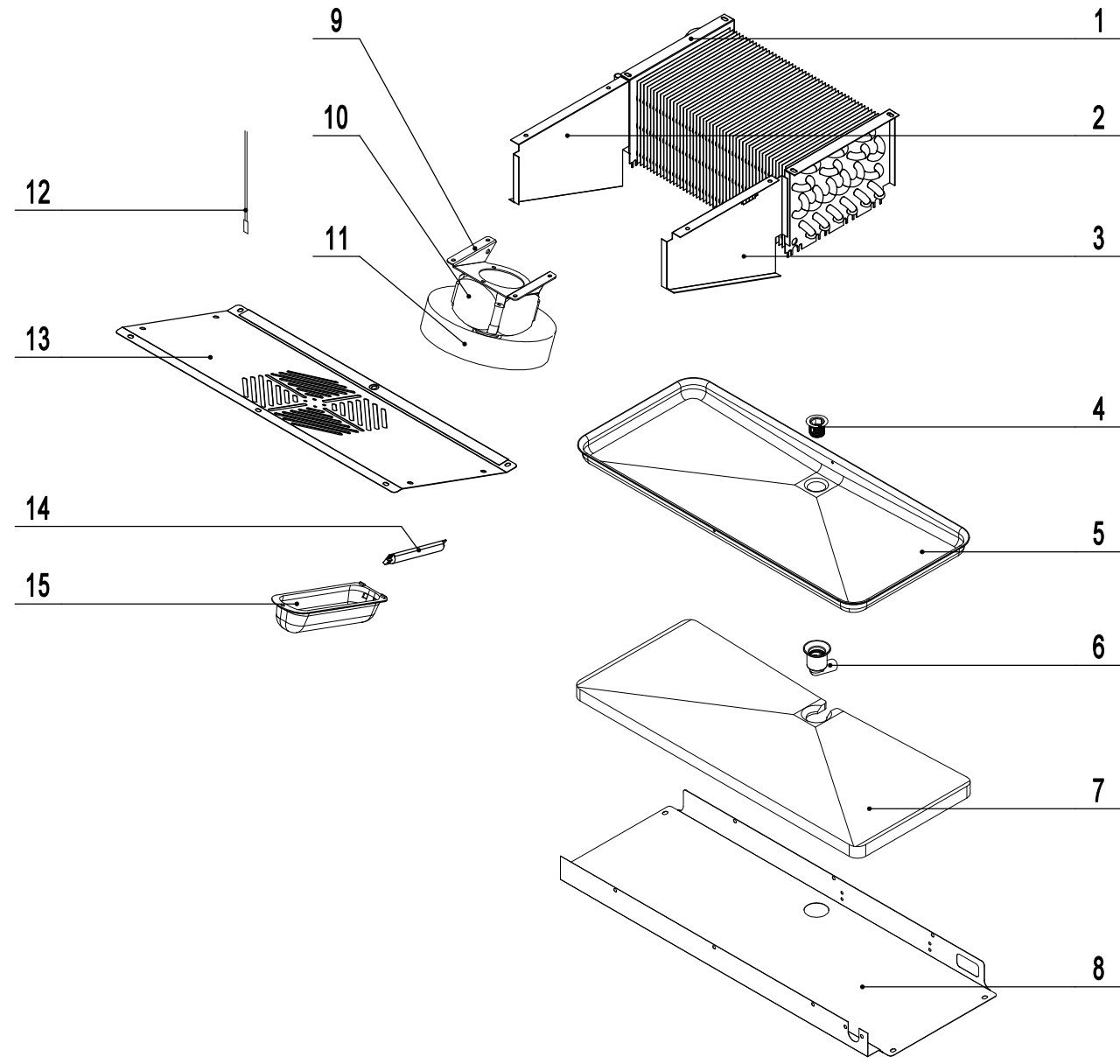
D

8519GR-MTPA

REV 09.2024



3	W0409161	Grey Panel Magnetic Switch	1
2	W0604007	Lock & Key	1
1	87181417-430	Top Panel	1
No.	Part #	Part Name	Qty



15	W0409863	Light Cover	1
14	W0304086	LED Light	1
13	85181202-430	Evap Front Cover	1
12	W0302316	Room Temp White Probe	1
11	W0301059	Evap Fan Blade	1
10	W0301904	Eavp Fan Motor	1
9	80021501	Evap Fan Bracket	1
8	8718120101	Drain Pan Cover	1
7	W0803015	Drain Pan Foam	1
6	W0409858	Evap Drian Pan Connector Elbow	1
5	11452001	Evap Drain Pan	1
4	W0409859	Evap Drain Pan Screw Connector	1
3	8718120601	Evap Right Baffle	1
2	87181205	Evap Left Baffle	1
1	W0202114	Evaporator	1
No.	Part #	Part Name	Qty

123456

A

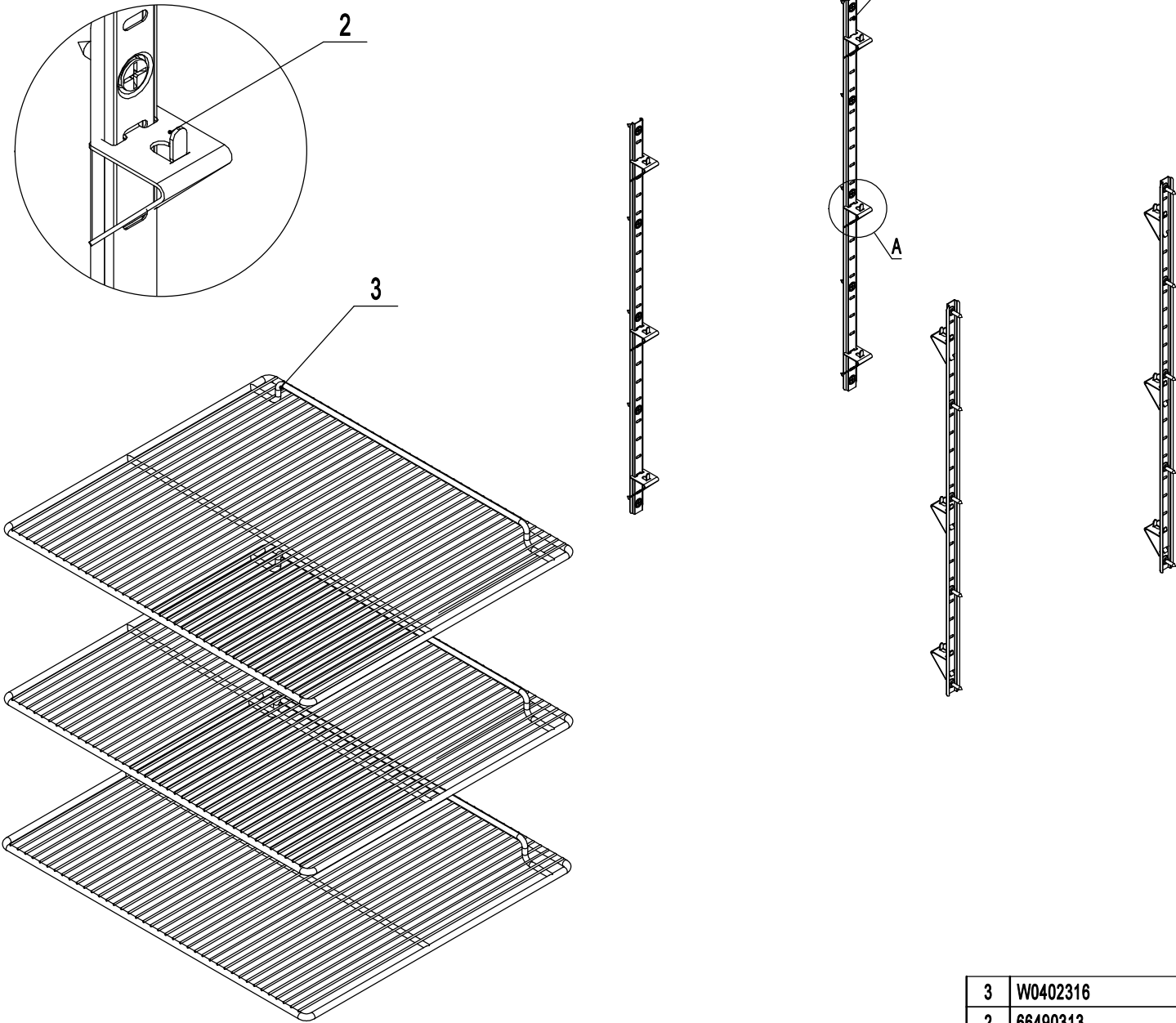
B

C

D

8519-SA

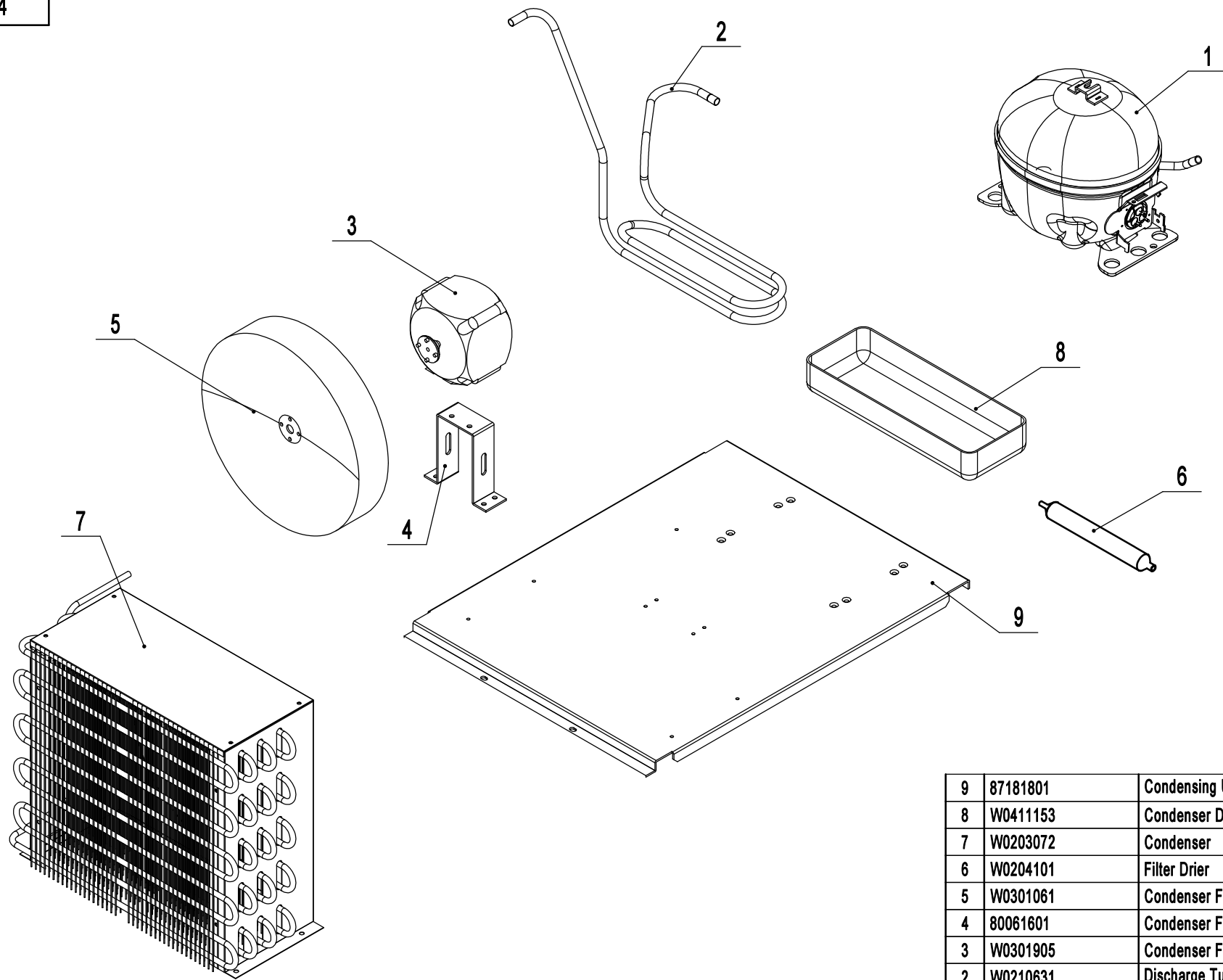
REV 09.2024



3	W0402316	Shelf, 17 1/4" x19 7/8"	3
2	66490313	Shelf Clip	12
1	11457406	Shelf Pilaster	4
No.	Part #	Part Name	Qty

123456

8519GR-CCA
REV 09.2024



9	87181801	Condensing Unit Board	1
8	W0411153	Condenser Drain Pan	1
7	W0203072	Condenser	1
6	W0204101	Filter Drier	1
5	W0301061	Condenser Fan Blade	1
4	80061601	Condenser Fan Bracket	1
3	W0301905	Condenser Fan Motor	1
2	W0210631	Discharge Tube	1
1	W0201041	Compressor	1
No.	Part #	Part Name	Qty