

MBF8531GR

REV 02.2025

Evaporator Assembly
Part G

Top Panel Assembly
Part A

Door Assembly
Part B

Bottom Panel Assembly
Part E

Shelf Assembly
Part C

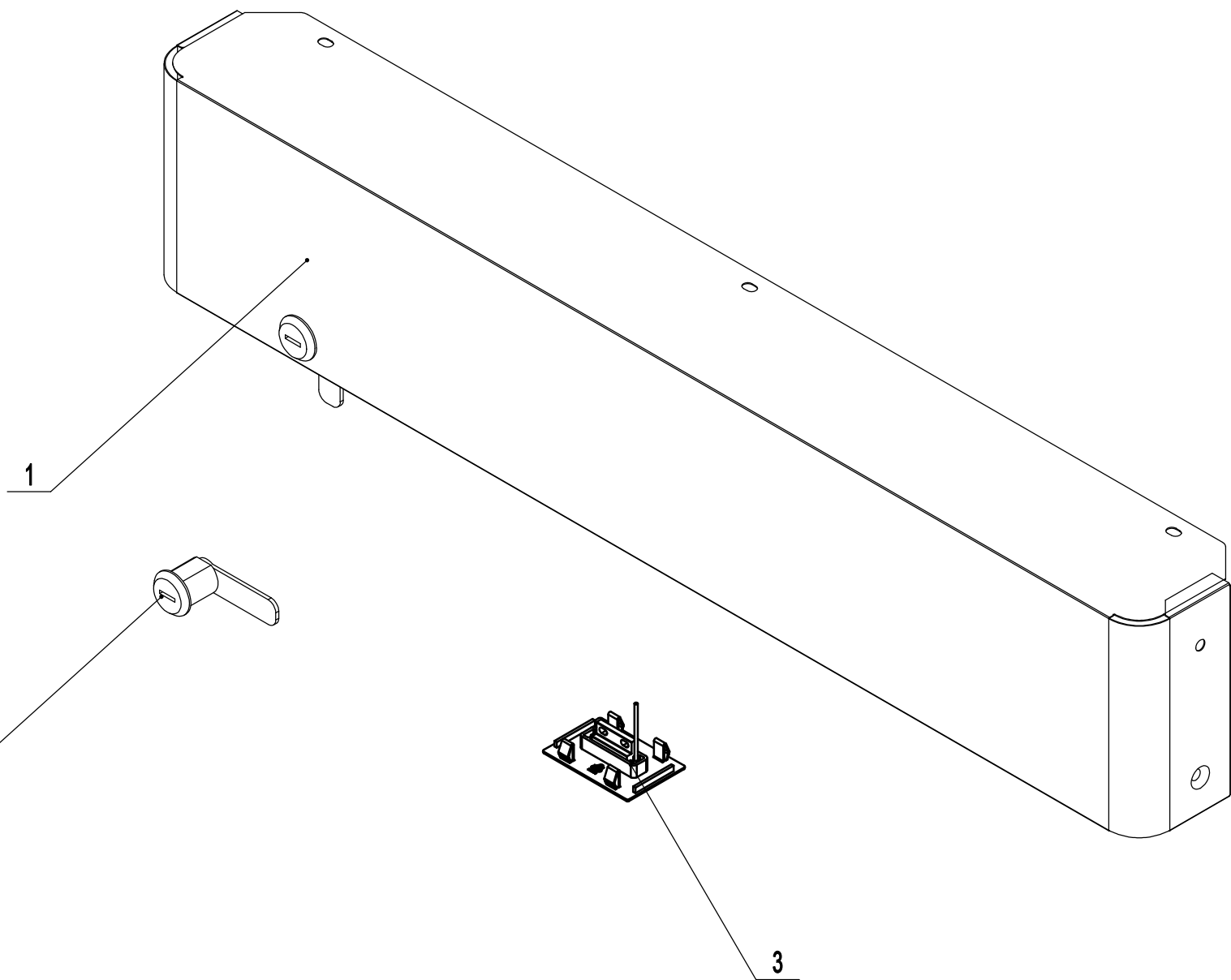
Comp&Cond Assembly
Part F

Cabinet Assembly
Part D

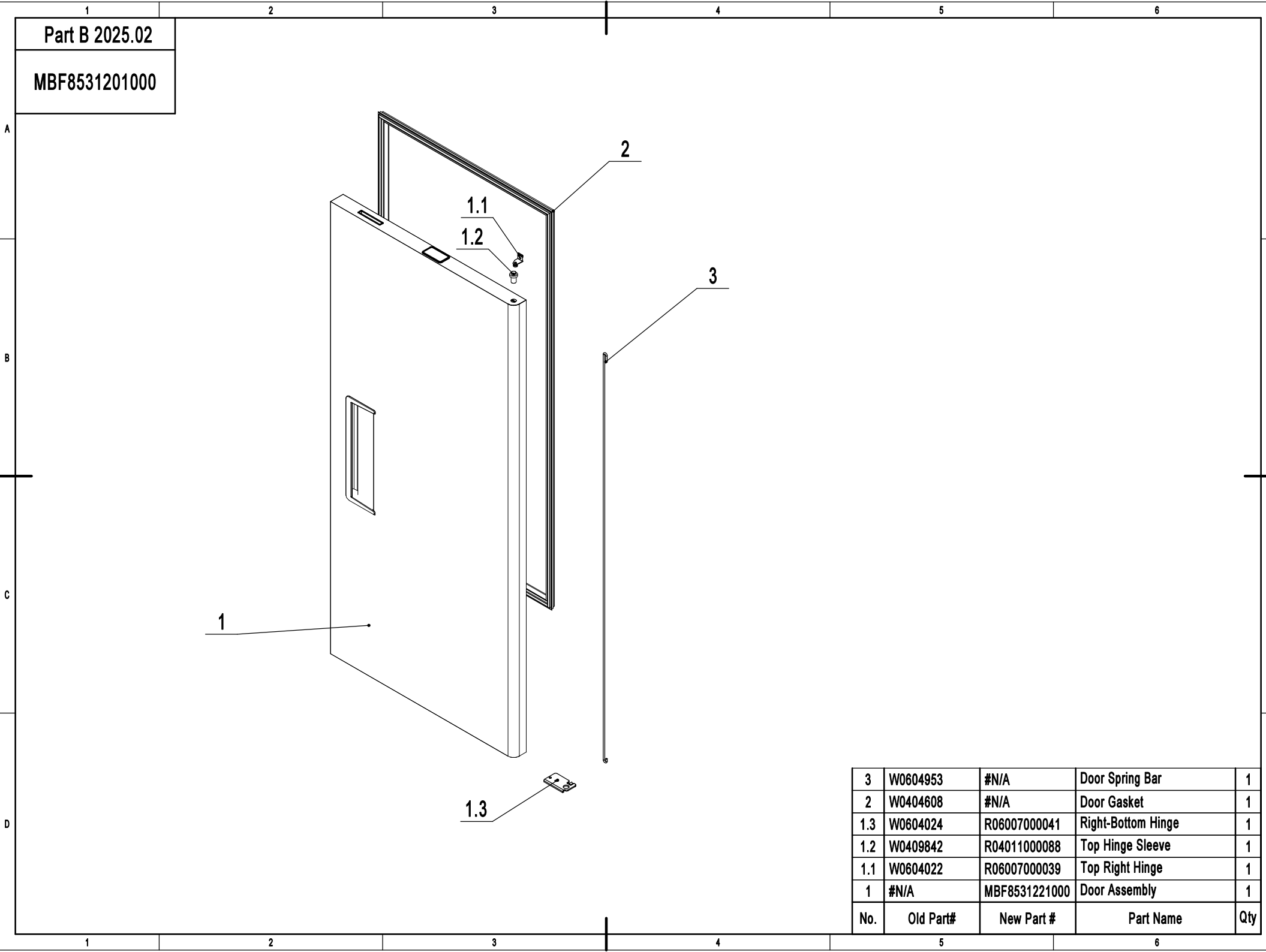
10	87016206	#N/A	Power box cover	1
9	87016205	#N/A	Power box	1
8	W0409863	R04011000095	Light Cover	1
7	W0304086	R03004000012	LED Light	1
6	B0604417	R06001000003	Support and adjust feet	2
5	#N/A	R06005000144	Unit protection network	1
4	B0604433	R06001000015	2" Caster without Brake	5
3	W0409081	R04011000048	Drain Hose Protector	1
2	80011041	#N/A	Back Air Deflector Support	1
1	80011042-430	#N/A	Back Air Deflector	1
No.	Old Part#	New Part #	Part Name	Qty

Part A 2025.02

MBF8531211000



3	W0409161	R04011000127	Grey Panel Magnetic Switch	1
2	W0604007	R06003000004	Lock&Key	1
1	#N/A	MBF8531111001430	Top Panel With Keyhole	1
No.	Old Part#	New Part #	Part Name	Qty

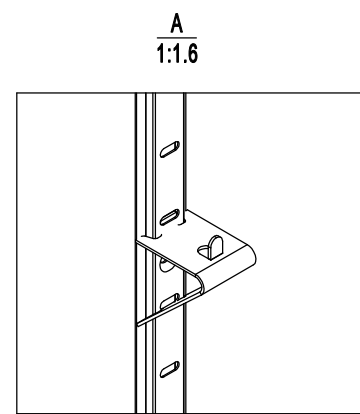
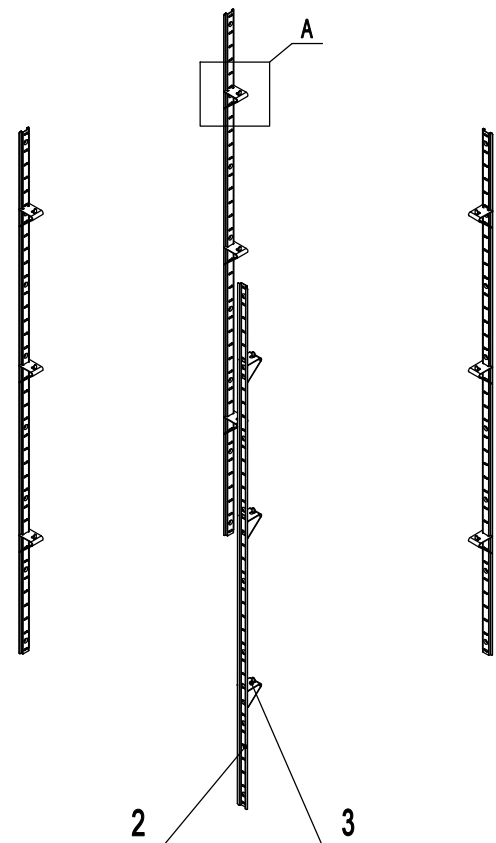
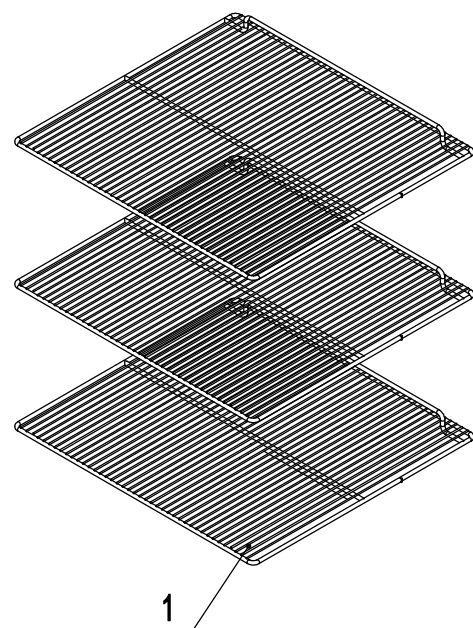


3	W0604953	#N/A	Door Spring Bar	1
2	W0404608	#N/A	Door Gasket	1
1.3	W0604024	R06007000041	Right-Bottom Hinge	1
1.2	W0409842	R04011000088	Top Hinge Sleeve	1
1.1	W0604022	R06007000039	Top Right Hinge	1
1	#N/A	MBF8531221000	Door Assembly	1
No.	Old Part#	New Part #	Part Name	Qty

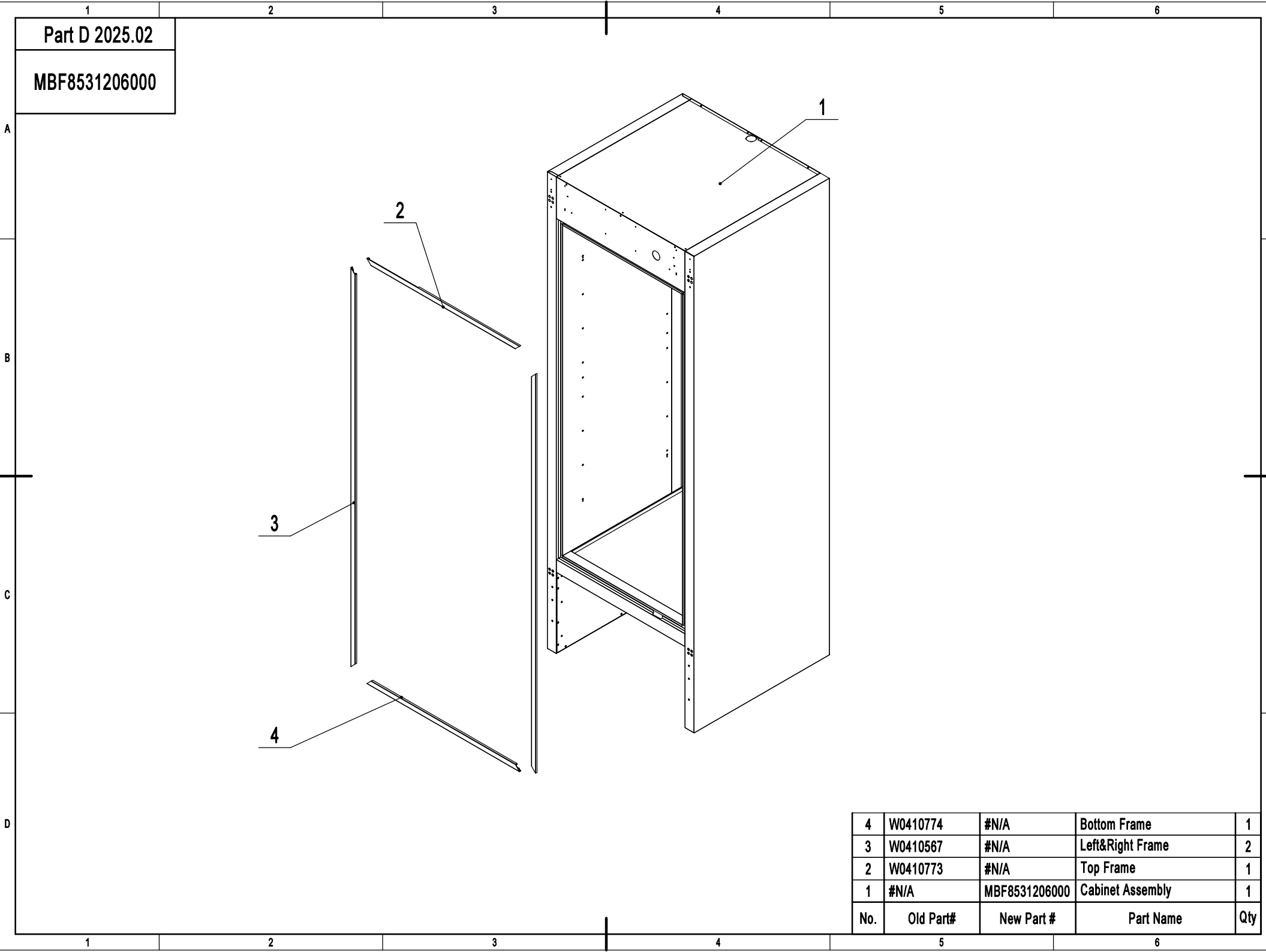
1 2 3 4 5 6

Part C 2025.02

MBF8531215000



3	66490313	QPL6649115001410	Shelf Clip	12
2	80037410	MBF8003115010430	Shelf Pilaster	4
1	W0402315	#N/A	Shelf	3
No.	Old Part#	New Part #	Part Name	Qty

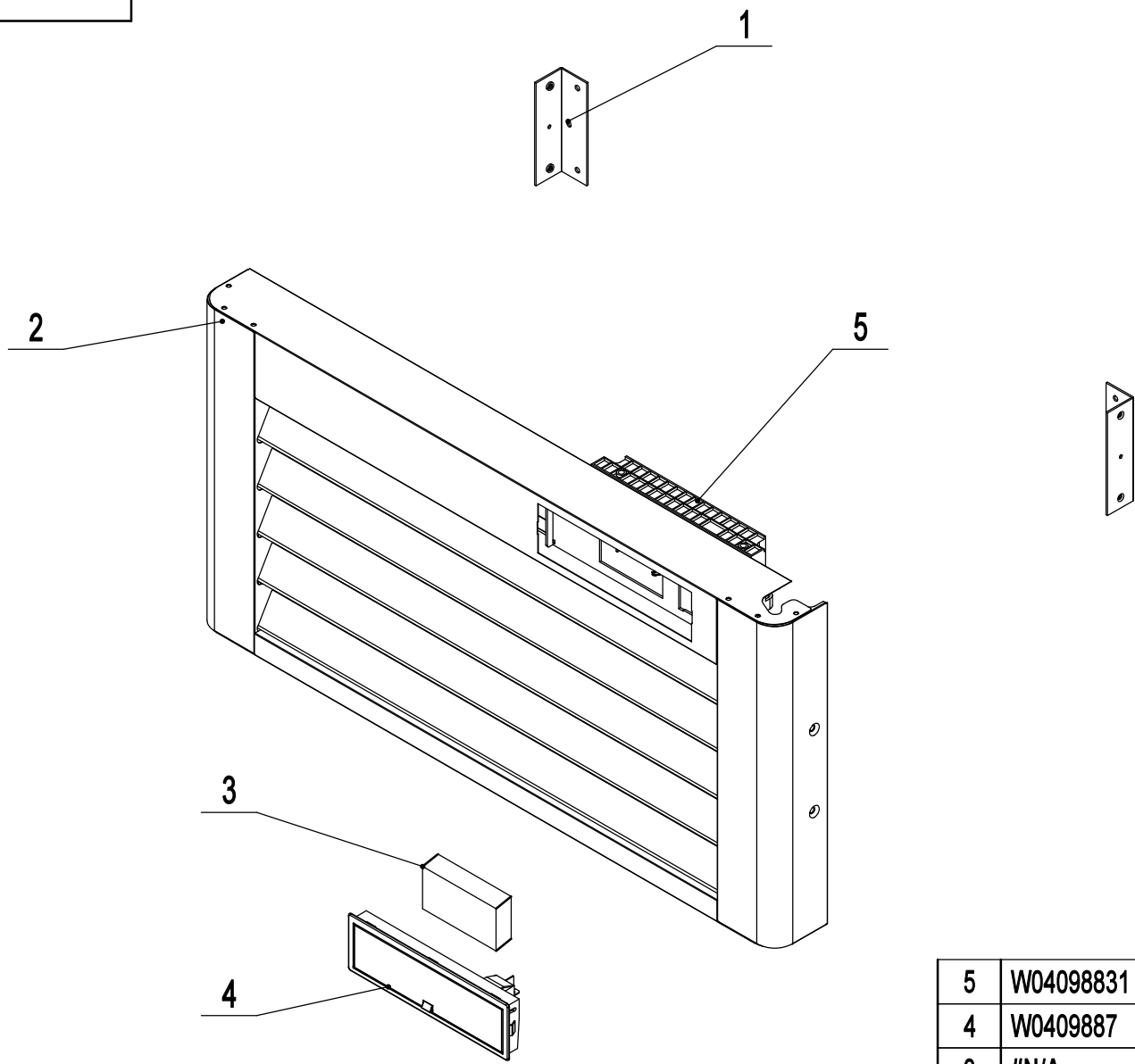


Part D 2025.02

MBF8531206000

4	W0410774	#N/A	Bottom Frame	1
3	W0410567	#N/A	Left&Right Frame	2
2	W0410773	#N/A	Top Frame	1
1	#N/A	MBF8531206000	Cabinet Assembly	1
No.	Old Part#	New Part #	Part Name	Qty

Part E 2025.02

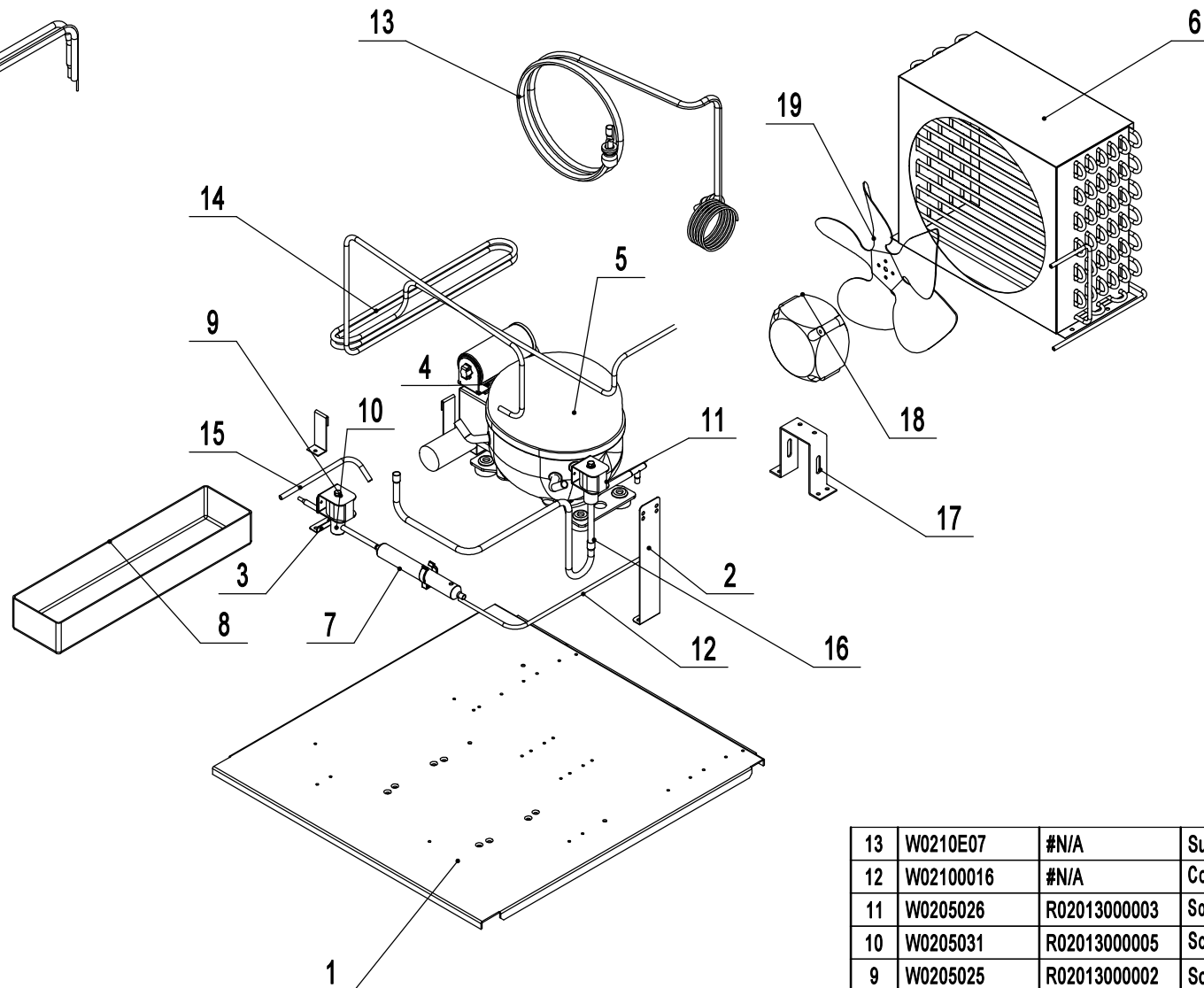


5	W04098831	#N/A	Controller Support Assembly	1
4	W0409887	R04011000107	Controller Cover	1
3	#N/A	R03002000044-FDARK1	Digital Controller	1
2	#N/A	MBF8531211010	Bottom Panel Assembly	1
1	85041801	#N/A	Bottom Panel Retainer	1
No.	Old Part#	New Part #	Part Name	Qty

Part G 2025.02

MCF8711203000

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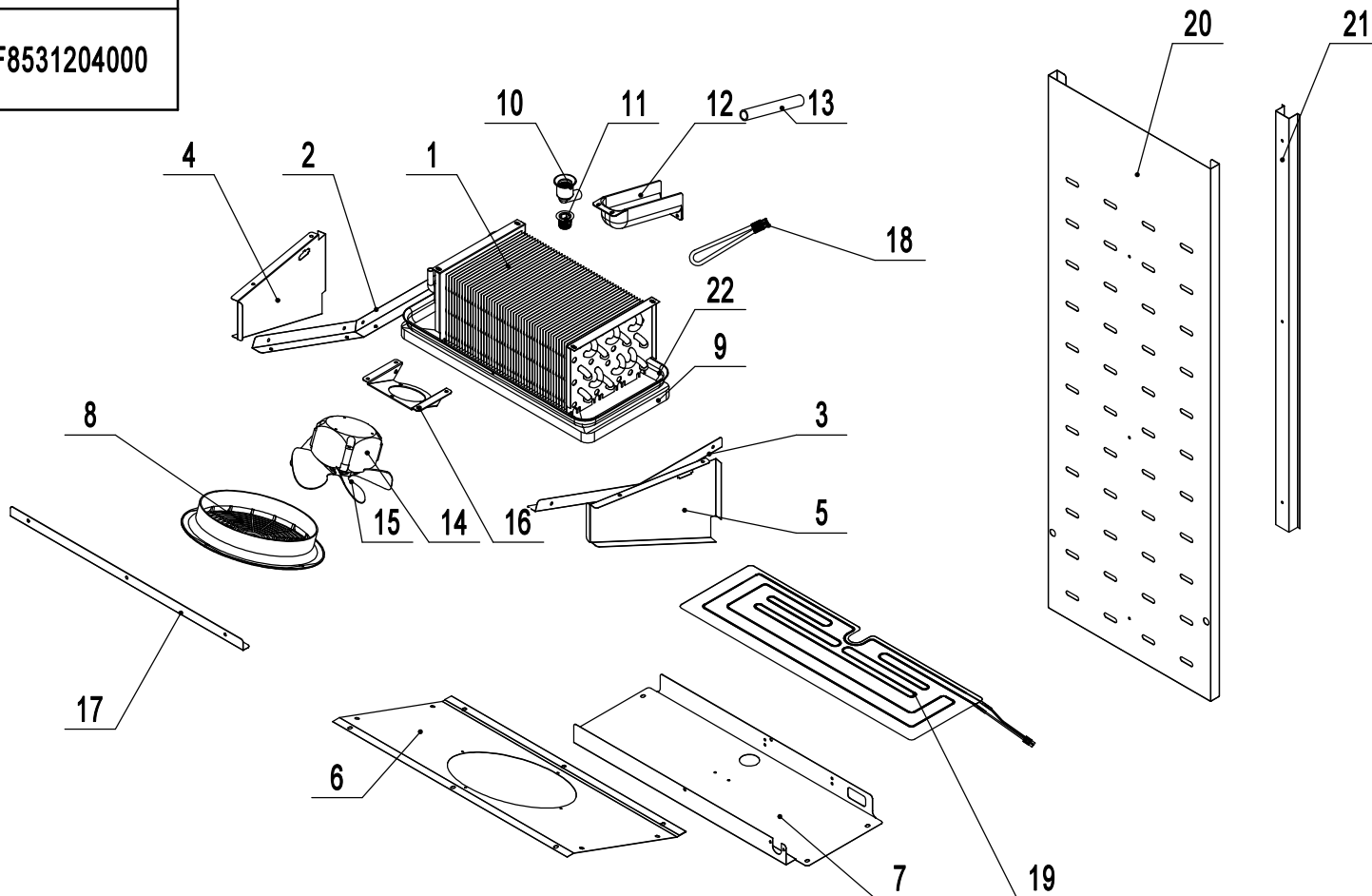


20	W0210E03	#N/A	Suction Tube A	1
19	W0301061	R03000000018	Evap Fan Blade	1
18	W0301033	R03001000062	Fan Motor	1
17	80061601	MBF8006112001500	Condensing Motor Bracket	1
16	W02100017	#N/A	Defrost Tube A	1
15	W0210196	#N/A	Compressor Priming Pipes	1
14	W02100015	#N/A	Discharge Tube	1

13	W0210E07	#N/A	Suction Tube B	1
12	W02100016	#N/A	Connector (Condenser to Filter)	1
11	W0205026	R02013000003	Solenoid Valve(Normally Closed)	1
10	W0205031	R02013000005	Solenoid Valve(Normally Open)	1
9	W0205025	R02013000002	Solenoid Valve Coil	2
8	EPF3462104015	#N/A	Condenser Drain Pan	1
7	W0204101	R02014000003	Filter Drier	1
6	W0203074	R02007000008	Condenser	1
5	W0201044-1	R02000000159	Compressor	1
4	11501801	#N/A	Capacitor bracket	1
3	34620550	#N/A	Solenoid Valve Bracket(Normally Open)	1
2	85011902	#N/A	Solenoid Valve Support	1
1	MCF8711303001	#N/A	Condensing Unit Base Board	1
No.	Old Part#	New Part #	Part Name	Qty

Part G 2025.02

MBF8531204000



22	11452001	GBF1145104007600	Drain Pan	1
21	80011041	MBF8001112001430	Back Air Deflector Support	1
20	80011042-430	MBF8001104002430	Back Air Deflector	1
19	W0310240	R03010000060	Drain Pan Heater	1
18	W0310068	R03010000014	Drain Hose Heater	1
17	#N/A	MCF8711104007430	Evap Front Baffle	1
16	80021501	MBF8002112001304	Evap Motor Bracket	1
15	W0301078-01	R03000000007	Evap Fan Blade	1
14	W0301912-01	R03001000005	Evap Fan Motor	1
13	W0414006	R04009000012	Rubber Tube	1

12	W0409081	R04011000048	Rubber Tube Protective Case	1
11	W0409859	R04008000040	Evap Drain Pan Screw Connector	1
10	W0409858	R04008000039	Evap Drian Pan Connector Elbow	1
9	W0803015	R08011000087	Evap Drain Pan Foam	1
8	W0409080	R04011000047	Evap Fan Shroud	1
7	#N/A	MCF8711104005430	Drain Pan Cover	1
6	#N/A	MBF8531104000430	Evap Front Cover	1
5	#N/A	MCF8711104011430	Right Evap Air Baffle	1
4	#N/A	MCF8711104010430	Left Evap Air Baffle	1
3	#N/A	MCF8711104009430	Evap Right Baffle	1
2	#N/A	MCF8711104008430	Evap Left Baffle	1
1	W0202568	R02002000059	Evaporator	1
No.	Old Part#	New Part #	Part Name	Qty